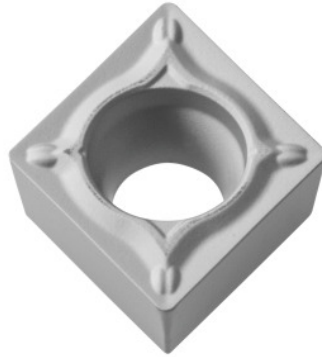


**Indexable insert for turning CCMT 120404, for finish machining, Grade: HBT020****Order data**

Order number	260088 HBT020
GTIN	4062406256951
Item class	22D

Technical description

Chip breaker	PF
Cutting speed v_c main application	120 - 330 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.4 - 2 mm
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	CCMT 120404
Grade	HBT020
Coating	TiCN
Cutting conditions	slightly interrupted

Main application	P
Number of changes/inserts	2
Tool material	Carbide
Type of product	Indexable insert for turning